

**AMENDMENTS TO THE SPECIFICATION**

Please delete the paragraph beginning on page 47 under the heading “ABSTRACT OF THE DISCLOSURE” and add the following new paragraph:

A multilayer article is provided including an article, a first layer of at least partially cured adherent, wherein the first layer of adherent is disposed on a first surface of the article, and a substrate, wherein the first layer of adherent is disposed between the substrate and the first surface of the article. The substrate has at least one hole for dispensing an adherent through the substrate. The multilayer article further includes a second layer of at least partially cured adherent, wherein the second layer of adherent is disposed on a second surface of the article. The multilayer article may have a surface flatness of about 0.05 waves/cm to about 1 wave/cm at wavelengths of about 300 nanometers to 1600 nanometers and a transmission flatness of about 0.05 waves/cm to about 1 wave/cm at wavelengths of about 300 nanometers to 1600 nanometers.